



CENTER BEARING BLOCK OPERATION INSTRUCTIONS

Part Number	Arbor Diameter
3580	1 1/8"
3581	1 1/2"
3582	2"

ASSEMBLY

1. Remove splitter top cover.
2. Remove the two 1/4-20 X 1 allen cap screws (P.N. 2055).
3. Place one split bearing half (P.N. 5096) along the right side of the knife on the top shaft. Place the remaining bearing half along the left side of the knife on the bottom shaft.
4. Position the bar (P.N. 5097) and replace the two cap screws (P.N. 2055) finger tight. Note the position of the gib screw access slot.
5. Tension in the fixture can be increased by turning the tension screws (P.N. 2014) in until a small amount of drag is felt when cranking the unit. If adjustment is not needed the set screw should be turned in until it contacts the block.

NOTE: THIS FIXTURE CAN BE USED ONLY AT A SLITTING STATION. MORE THAN ONE FIXTURE CAN BE USED IF NECESSARY.

RELOCATION

1. Loosen the bottom knife and move.
2. Slide the link over to the bottom knife. (NOTE: It might be necessary to relieve tension.) See #4 above.
3. Loosen the top knife and position for the new cut.
4. Slide the link back to the top knife.
5. Move the bottom knife back to the top knife.
6. Re-adjust tension. See #4 above.

