# Bending-COMMON SHAPES-Guide

ROOFING • SIDING • WINDOW/DOOR • CHIMNEY • RESIDENTIAL

#### **Note Before Starting:**

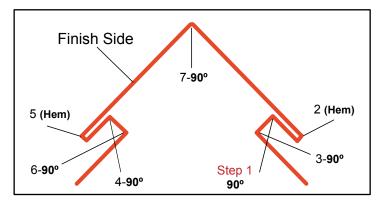
The following are guideline examples of common shapes used by installers everywhere. Practice with scrap pieces until satisfied with your results.

- A. Finish Side refers to the side of the material exposed to the weather.
- B. Except for hems, lines pointing to a particular Step also indicate which side is facing UP, in the brake, during that particular bend.
- C. For help with hems, refer to Making A Hem in next column.

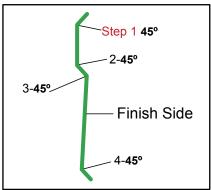
#### Making A Hem:

- 1. Align material with outer edge of hinge, lock in place.
- 2. Bend material as far as brake will allow.
- 3. Release material from brake and re lock.
- 4. Lay material flat against F Bar with bent edge between the vinyl strip and the stainless steel strip.
- 5. Lift the bending hinge until hem is flat.

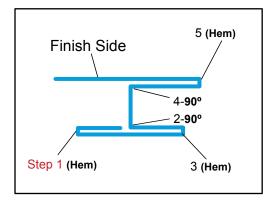
#### **Corner Post**



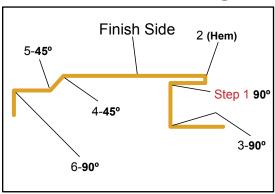
## **Flashing**



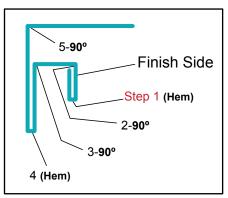
### **Soffit Miter**



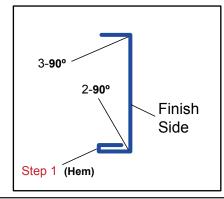
# **Window Casing**



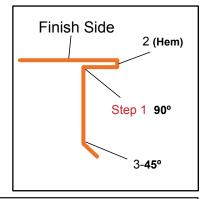
### **Inside Corner**



#### **Fascia**



### **Drip Edge**



For more shapes and animated bending examples, visit http://www.van-mark.com/Archives/Instructional/instruct\_shapes.html



24145 Industrial Park Dr., F Toll Free No. 1-800-Van Mark Phone No. 1-248-478-1200 Web Site:www.van-mark.com

Farmington Hills, MI 48335
Toll Free Fax. 1-888-Van Mark
Area Fax No. 1-248-478-1226
E-Mail:sales@van-mark.com